

# PATENT SPECIFICATION



DRAWINGS ATTACHED

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## COMPLETE SPECIFICATION

### Centrifugal Clutch

I, NORMAN BRUCE WILSON, a Canadian citizen, of 33 Gondola Crescent, Scarborough, Ontario, Canada, do hereby declare the invention, for which I pray that a patent may be granted to me, and the method by which it is to be performed, to be particularly described in and by the following statement:—

This invention relates to clutches of the centrifugal type employing a circular series of 10 shoes arranged to move outwardly under centrifugal force to bring about a driving connection between a driving member and a driven member providing a drum.

In clutches of this kind which have been suggested, means are provided for causing the shoes to rotate in unison with the driving member without hampering their radial movement and to limit the outward movement of the shoes in a positive manner so that when the 20 linings are worn excessively, the metal shoes may not come into contact with the drum and score the same.

The present invention particularly concerns a clutch of the kind referred to in which the 25 driving member carries dogs which are interposed between adjacent end faces of the shoes to establish a positive driving connection and in which the shoes are yieldably constrained against outward movement until the clutch has 30 attained a predetermined speed.

According to prior art structures, the shoes may be fitted with inter-fitting pins or lugs to cause them to move in unison and such pins, lugs or the like may have abutting engagement 35 with the dogs to limit outward movement of the shoes. Further, coil springs mounted on radial pins carried by a spider may serve to yieldably constrain the shoes against outward movement until the driving member has 40 attained a given speed.

It is an important object of the present invention to provide an improved clutch structure of this nature and to furnish a highly reliable and efficient clutch incorporating a 45 structure which is simple in operation and

highly serviceable.

A further object is to provide a construction in which an inelastic ring is lodged in grooves provided in the shoes to limit their outward movement and in which the ring is held concentric to the axis of the clutch, such as by engagement with the driving dogs. 50

Still another object is to provide a construction of this kind in which the ring is of a less thickness than the depth of the grooves in the shoes whereby free spaces are provided in the grooves at the inner side of the ring to accommodate resilient means, preferably in the form of leaf springs, which co-act with the ring to press the shoes into contracted positions. 55

A still further object is to provide an assembly of arcuate shoes for a centrifugal clutch in which the shoes are segments of a ring and are provided with curvilinear grooves or comparable passageways supplementary to one another and jointly forming a circular slot or channel for a solid ring which is dimensioned to allow the shoes to have limited radial movement. 60

According to the present invention a centrifugal clutch comprises a driving member, a driven member having a drum, a complement of centrifugal shoes arranged in a circular series above the axis of said driven member and each having a peripheral friction face engageable with said drum, driving dogs interposed between adjacent shoes outwardly thereof and rigid with said driving member, said dogs having terminal inner end faces, said shoes having arcuate grooves formed therein, said grooves being continuations of one another 70 and jointly constituting a generally circular channel, and an inelastic ring lodged in said grooves and being of a less thickness than the depth of said grooves to provide a free space at the inner side of each groove to permit outward 75 movement of the shoes, said ring being of an external diameter such as to abut said inner end faces of said dogs. 80

Accordingly the shoes are constrained as to their outward movements and therefore cannot 85 90

[Price 3s. 6d.]

come into contact with the drum even should the linings become worn excessively. Moreover, it is a feature of the assembly that the ring is used as a seating surface or like support for springs which are adapted to press the shoes inwardly to their retracted positions. Desirably, leaf springs are employed and these are disposed co-terminous with the individual shoes, and means are supplied to 10 preclude unwanted end movement of the leaf springs.

The invention will now be further described with reference to the accompanying drawings which illustrate by way of example a satisfactory form of construction of Centrifugal Clutch together with modifications.

Fig. 1 is a longitudinal section of the clutch showing the improvements;

Fig. 2 is a right-hand end view of the clutch 20 showing the drum partly in section to disclose the interior structure;

Fig. 3 is a perspective view of one of the shoes;

Fig. 4 is a fragmentary assembly view showing 25 several of the shoes on the driving member with the co-acting solid ring and the leaf springs lodged in the grooves of the shoes;

Fig. 5 is a perspective view of one of the leaf springs;

Fig. 6 is a view in perspective of a solid ring;

Figs. 7 to 10 inclusive illustrate modifications of the invention in which Fig. 7 is a perspective view of the clutch with parts broken away and 35 showing an arrangement in which the shoes are each constructed of two parts fastened together and providing a channel of an arcuate shape through which the solid ring extends, and in which the leaf spring is disposed;

Fig. 8 is an exploded view of the shoe structure depicted in Fig. 7, including the loose lining;

Fig. 9 is a perspective view of a circular series of further modified shoes each formed in 45 two parts and provided with a channel or groove through which a pair of solid rings extend and in which is seated an arrangement of leaf springs; and

Fig. 10 is an exploded view showing one of 50 the shoes belonging to Fig. 9 and the loose lining.

In the drawing there is shown a centrifugal clutch embodying a driving member, generally indicated at 1, and having a hub portion 2 which may be for example keyed or otherwise secured on a shaft connected with a source of power. The driving member has a radial flange or disc portion indicated at 3, which carries a circular series of dogs 4' integral therewith or 55 secured thereto as is well known in the art. The dogs extend inwardly to serve as driving agents for the shoes, denoted at 4. These shoes are shown as arcuate members and form a circular series about the axis of rotation and 60 are made of a suitable metal. The end faces of

a shoe are parallel to a radial line bisecting the shoe and the shoes slide freely radially between the dogs. The inner face 5 of each shoe is desirably arcuate to conform to the external diameter of the boss 2 and the shoes abut the 70 boss in contracted position; the shoes are individually lined, preferably by loose linings, indicated at 6, which linings extend between adjacent dogs and serve to frictionally engage the drum 7 of the driven member 8 when urged 75 outwardly by the shoes under centrifugal force.

Desirably the drum 7 is detachable and to this end it is shown as provided with a flange 9 by which it is secured to the wall 10, as by screw fasteners 11 to provide the detachable 80 connection. Any type of fastening elements may be employed and the advantage of the detachable drum is that it may be disconnected from the radial wall 10 and pulled away from the driving member clear of the shoes to permit 85 one or more of the linings to be replaced as occasion may require in the servicing of the clutch.

The improvements of the present invention comprise the elastic ring 12, which is desirably 90 an endless member of a generally rectangular shape in cross section. Two such rings are supplied, and the shoes are provided with circular grooves 13 at both their sides. The circularity of said grooves conforms substantially to that of the rings. Accordingly, the grooves at each side of the shoes jointly constitute a generally circular channel, since one groove forms a continuation of another to provide the circular series required to accommodate the ring. The ring is held to a concentric position with respect to the axis of the clutch by any suitable means, preferably, however, by abutment with the inner ends 4' 95 of the dogs.

The ring is of a less thickness than the depth of the grooves so that there is provided a free space in each groove at the inner side of the ring. When the shoes are in their contracted positions the free space, indicated at 15, 100 serves to accommodate a leaf spring 16. Accordingly, there is a leaf spring disposed in the groove of each shoe inwardly of ring 12. The intermediate portion of each leaf spring is tensioned against the adjacent inner side wall of the respective groove and the ends of the spring are arranged to bear against the ring 12. Consequently, the leaf springs exert individual constraining forces on the shoes in the operation of the clutch and the constraining efforts of the 105 springs retard the outward movement of the shoes until the driving member reaches a predetermined speed, whereupon the magnitude of the centrifugal force overcomes the conjoint efforts of the springs causing the shoes to move outwardly to bring their linings in contact with the drum to establish the frictional drive.

It will be evident from what has been said that the leaf springs co-act with the ring, not only to yieldably restrain the shoes against 115

outward movement, but also to bring about such outward movement in a uniform manner. The shoes are positively limited in their outward movement by flexure of the leaf springs 5 to such an extent that their intermediate portions are brought into abutment with the ring. The arrangement is such that the metal shoes cannot come into contact with the friction face of the drum in the event that the linings wear 10 excessively. Each leaf spring is held against displacement in its respective groove by suitable means. One way of accomplishing this is to bend the ends of the springs inwardly over the end faces of the respective shoes, as indicated 15 at 17. This provides a very satisfactory arrangement. However, it is not intended that the invention shall be restricted in this respect as other means may be resorted to for this purpose. Obviously, springs may be used in a 20 clutch having a desired strength according to the magnitude of the resisting force desired to be applied.

A clutch of this structure is easy to assemble and will be found to be highly serviceable in 25 operation.

In the drawing it will be noted that there is shown a set of channel-forming grooves at each side of the shoes and supplied with a ring and set of leaf springs. This arrangement provides 30 a symmetrical shoe assembly which is preferable in actual practice. The solid ring and the leaf spring in the arrangement herein disclosed provide a combination of parts which supplant the prior art structures herein before referred 35 to and it has been found in actual practice that the invention is more satisfactory and reliable than the prior art structures.

In the modifications depicted in Figs. 7 to 10 inclusive, and with particular reference to Figs. 40 7 and 8, there is shown a clutch structure comprising a driving member generally indicated at 20 which has the hub 21 integral with the radial disc 22 that carries the dogs 23 which in cross section are wedge-shaped. The driving member 24 has a hub element 25 and a drum element 26. The general shape of the shoes is the same as that previously described. The 45 novel feature, however, is that the shoes are each formed in two parts, there being an outer arcuate member 27 and an inner supplementary part 28 which although shown as of a general arcuate shape could be of some other configuration if so desired.

The outer member 27 of the shoes is curved 55 through its length, and its outer face 29 seats the loose lining 30 which is disposed between adjacent dogs 23. The concaved inner face 31 of the outer member 27 mates with the outer face 32 of the inner element 28, and the members 27 and 28 are secured together by screws 33 having their heads lodged in counterbores belonging to the screw holes in the outer member. The screws have threaded engagement with the inner member 28.

60 A groove 34 is provided preferably in the inner member 28 of the shoe to extend lengthwise thereof. This groove is curved through its length to conform to the arcuate shape of the member 28 and is open to the top face 32 thereof. In the assembled condition of the 65 members 27 and 28 the face 31 of the former encloses the groove which is open at the ends of the shoe. Accordingly the grooves of the shoes provide a continuous opening for the endless solid ring 35.

The ring 35 is of a cross-section which is desirably that of a rectangle and the ring fits loosely in the grooves 35 which grooves jointly form a generally circular channel throughout the series of shoes.

70 Ring 35 is of a diameter such that its outer face makes contact with the inner edge faces 36 of the dogs and therefore is held to a concentric disposition. The inelastic ring 35 is freely lodged in the grooves 34 and is of a less 75 thickness than the depth of the grooves whereby to provide for limited outward movement of the shoes.

75 Spring devices are supplied for restraining the shoes against outward radial movement. 80 The spring devices are shown as flat springs 37 in Figs. 7 and 8 and these leaf springs are substantially co-terminus with the grooves in the shoes. Springs 37 are disposed between the ring 35 and the bottom of the respective grooves 34 and function similarly to the springs 16 previously described. Means are provided to preclude undesired endwise movement of the leaf springs 37 with respect to the shoes. One way of accomplishing this is to provide pins 38 at intervals along the ring 35 to project inwardly radially thereof between adjacent shoes so as to provide positive stop means for the ends of the leaf springs.

85 From the construction just described it will be manifest that the leaf springs bear against the rings at their end parts and the medial parts bear against the respective bottom walls of the grooves. Since each shoe is made in two parts it can be dis-assembled quite readily 90 and moreover the outer part 29 can be made of a different metal to the inner part 28 in order to vary the weight of the shoe. Moreover, the size of the inner member 28 may be reduced in 95 order to provide a shoe of a less weight. These 100 and other advantages stem from the two part construction of the shoe. With reference to Fig. 7, it will be observed that the shoe assembly is retained in place on the driving member by means of an end plate 36' which is attached 105 to the dogs by means of screws 36". The retaining means is well known in the art and does not form a part of the instant invention.

110 The shoe assembly depicted in Figs. 9 and 10 is similar to that of Figs. 7 and 8 with the exception of minor features of construction, one of which comprises the means for retaining the leaf springs against endwise movement and another of which is the employment of dual 115 solid rings each serving to seat leaf springs 120 125

belonging to the individual shoes and separated by fastening elements.

5 Each shoe is denoted as a whole by the reference numeral 38, and comprises the outer arcuate member 39 and the inner arcuate member 40. The loose lining is denoted at 41'. Each shoe has a concaved inner face which is supplied on the inner member 40 as denoted at 41. The concaved face 41 substantially 10 conforms to the diameter of the hub 21 of the driving member. The peripheral face 42 of the outer member 39 serves to press the lining into engagement with the drum as will be well understood in the art.

15 Each shoe has a curvilinear groove 43 similar to the groove 34 of the shoes depicted in Figs. 7 and 8. The groove 43 extends endwise of the respective shoe medially of its width and is fashioned to extend inwardly of the face 44 to provide a bottom wall 45. The face 44 is an inner face that mates with the inner face 46 of the outer member 39, the latter face serves to enclose the groove to provide an opening therethrough or channel and it will be observed that the groove in one shoe is a circular continuation of a groove in another shoe whereby the grooves in the complement of shoes provide a generally circular channel. The outer and inner parts 39 and 49 of a shoe 30 are detachably secured together by a screw as indicated at 47 which has its head countersunk in the outer member 39 and is threadedly engaged with the inner member. The screw is located medially of the width of the groove 43.

35 Two solid rings indicated at 48 are provided for the shoe assembly, these rings are loosely disposed in the groove 43 and are placed one on each side of the screws 47 so as to straddle the same. A leaf spring indicated at 49 is positioned at the inner side of each of the rings 48 to extend through the respective grooves 43 and to terminate at the ends of the inner member 40 of the respective shoe, the leaf spring 49 of each shoe seats on the bottom wall 45 of the respective shoe. The ends of the leaf springs of each shoe are bent downwardly in juxtaposition to the end faces of the inner member 40 as at 50 and thus preclude endwise displacement of the leaf springs. Ancillary leaf springs 51 may be employed if so desired in order to increase the resistance to outward movement of the shoes under centrifugal action.

The shoe assembly just described is not only compact but also highly efficient and moreover provides a very durable shoe assembly. The rings 48 are inelastic members and are made of a less thickness than the depth of the grooves 43 to delimit outward movement of the shoes. An advantageous feature of the split shoes is that one part may be made of a metal having a different specific gravity to the other, whereby the weight of a shoe may be changed or varied according to requirements in the manufacture of the clutch. There are other advantages, one

of which is the quiet running of the clutch and 65 the ease of assembly of the components.

While the invention has been described in a selected embodiment, it will be understood by those skilled in the art that such changes and modifications may be resorted to as fairly come within the scope of the appended claims. 70

## WHAT I CLAIM IS:—

1. A centrifugal clutch comprising a driving member, a driven member having a drum, a complement of centrifugal shoes arranged in a circular series about the axis of said driven member and each having a peripheral friction face engageable with said drum, driving dogs interposed between adjacent shoes outwardly thereof and rigid with said driving member, said dogs having terminal inner end faces, said shoes having arcuate grooves formed therein, said grooves being continuations of one another and jointly constituting a generally circular channel, and an inelastic ring lodged in said grooves and being of a less thickness than the depth of said grooves to provide a free space at the inner side of each groove to permit outward movement of the shoes, said ring being of an external diameter such as to abut said inner end faces of said dogs. 75 80 85 90

2. A centrifugal clutch as claimed in Claim 1, wherein said ring has an external diameter dimensioned to abut said inner end faces of said dogs, and spring means are lodged within the said free space at the inner sides of said grooves and having seating engagement with said ring to press the shoes inwardly, said spring means including flat spring devices disposed longitudinally of said grooves and also having seating engagement with said shoes at points removed from said seating engagement with said ring. 95 100

3. A centrifugal clutch as claimed in Claim 2, wherein each flat spring has its ends bent down over the ends of the respective shoe and has seating engagement with the shoes and with said ring at spaced points to press the shoe inwardly. 105

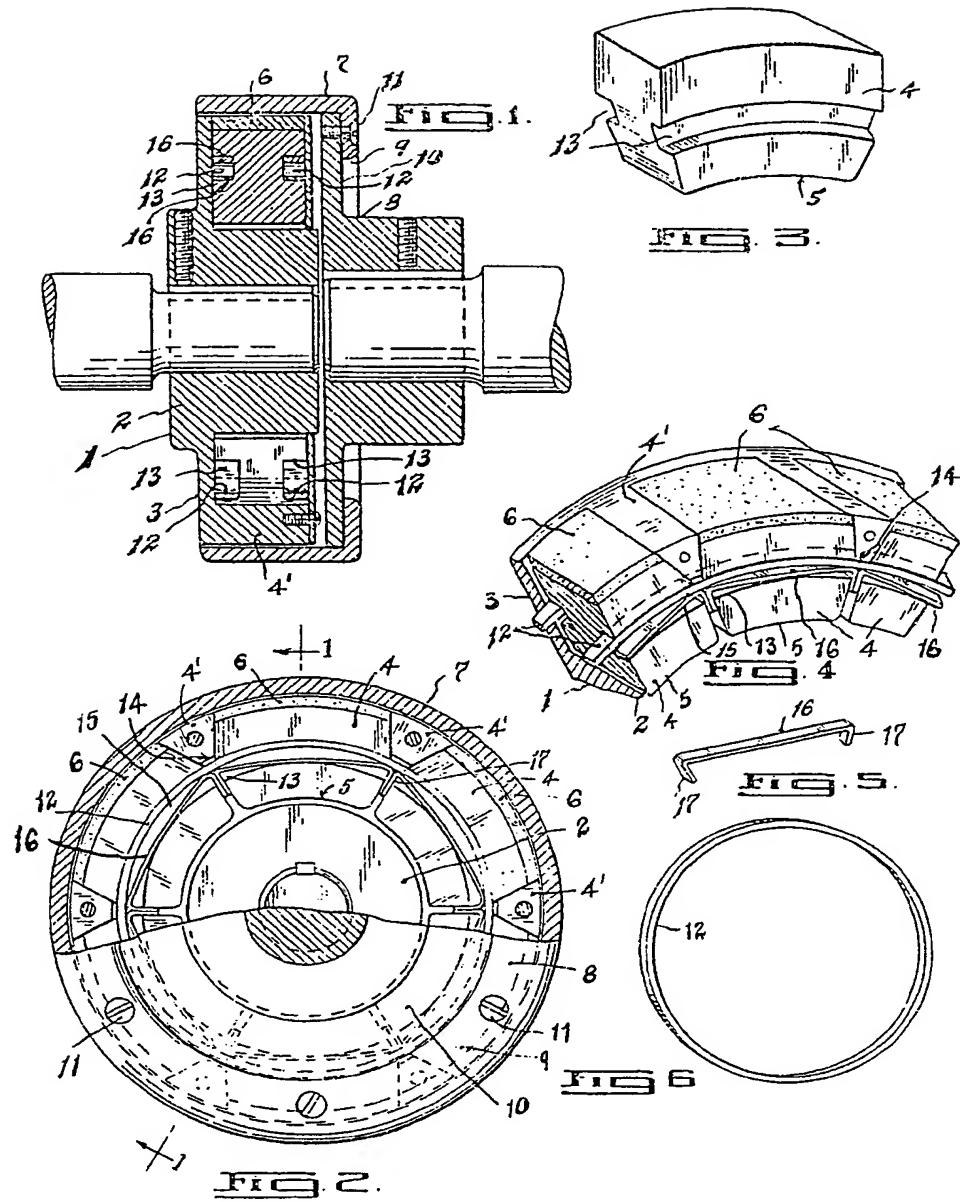
4. A centrifugal clutch as claimed in Claim 3, 110  
wherein abutment means are provided for  
limiting endwise movement of each spring.

5. A centrifugal clutch as claimed in any of Claims 1-4, in which each shoe is formed of two parts having mating faces and secured together by fastening elements, and in which the groove of a shoe is formed in one or the other of said mating faces and enclosed thereby. 115

6. A centrifugal clutch constructed substantially as described with reference to Figs. 1-6, 120 Figs. 7 and 8, or Figs. 9 and 10 of the accompanying drawings.

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856,525 COMPLETE SPECIFICATION

2 SHEETS

This drawing is a reproduction of  
the Original on a reduced scale.

SHEETS 1 & 2

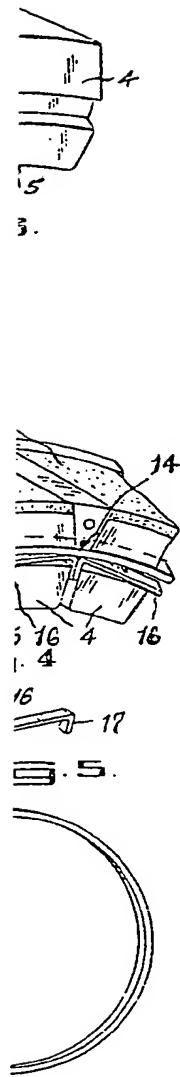


FIG. 7

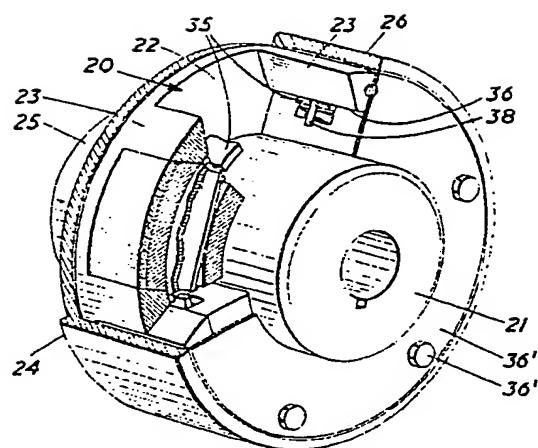


FIG. 8

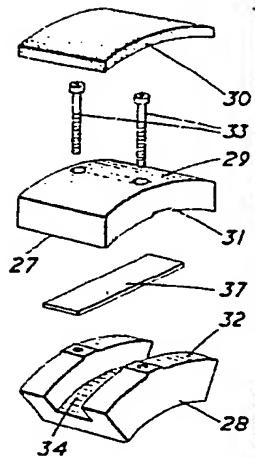


FIG. 9

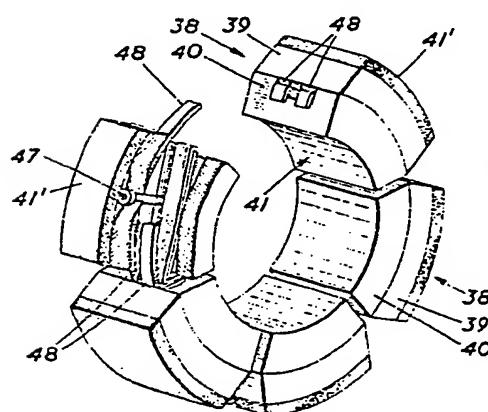
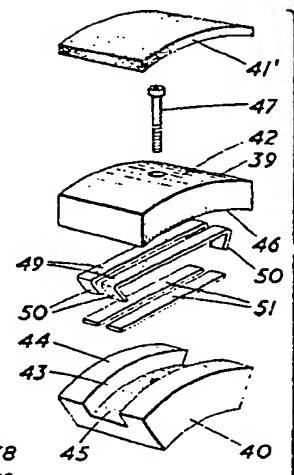


FIG. 10



856,525 COMPLETE SPECIFICATION  
2 SHEETS  
This drawing is a reproduction of  
the Original on a reduced scale.  
SHEETS 1 & 2

